TO: H. R. Costley - London (3)

PROM

A. G. Koepfgen

SUBJECT: SCHEDULE #13 - 1200 c.c. Metropolitans

DATE: June 17, 1955

cc: G. Rommay R. T. Purdy
R. W. Bermitt J. A. Lee
A. M. Wibel L. H. Shippee
R. Abernethy W. S. Berry
M. F. Moore R. Chapin, Jr.
J. W. Raisbeck R. Gibson-Tor. (2)

N. K. VanDerzes J. Gogola-Ken.
H. G. Paxton C. R. Gall-Tor.
W. L. Courage (2)R. K. Seidel-Milw.
Serwice

J. L. Todd L. C. Hilliker

As per your cable of June 10th to Messrs. Bernitt and Brown, we are submitting an approved final Building Schedule to complete the first 20,000 Metropolitans. This schedule has been calculated on the basis of the production report which was just received covering the period through June 5, 1955. As you know, at our request, Austin has not included in the cars reported as assembled those cars reported as incomplete. We have estimated the actual built through June, and the first month of the schedule is July. Mr. J. L. Brown has since received a letter from Mr. Harriman outlining the revised schedule by weeks. This we have checked against our records, and we are in agreement if you do not consider those cars reported as incomplete.

It is the writer's understanding that Mr. Paxton does not intend to re-issue the shipping instructions which you now have covering the period through August. However, preliminary examination of the probable revised shipping schedule through September indicates that in some cases the quantities will be lower than that scheduled for shipment to the various Sales Divisions through August. We are, therefore, indicating to you below the final shipping quantities comprising the original 20,000 cers as desired by the several Sales Departments. As you will see, we have estimated that you will complete the building and shipping of all of the 5,000 soft tops by the end of June.

		Hard Top	Soft Top	Total		
NASH	Canada	2757	5k3	3300		
	U. S.	8084	3916	12000		
HUDSON	Canada	716	61.	777		
	U. S.	31:43	1,80	3923		
GRAND T	OTALS	15,000	5,000	20,000		

It is entirely possible that you have already exceeded the desired shipments of soft tops to Hudson-U.S. If this has not been done, we would appreciate if you would adhere as closely as possible to the final figures as outlined above.

If there are any questions, please advise.

A. G. Koepinsu

AGK: ss Attach.

MONTHLY BUILDING SCHEDULE

PRODUCT

 APPROVED W. L Courage (signed)
 DATE
 6-17-55

 APPROVED E. W. Bernitt (signed)
 DATE
 6-20-55

-Final on 1200 c.c. Engine
METPOPOLITAN SERIES CARS AUSTIN MOTORS C. LTD. ENGLAND

$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$							<u>N</u>	IETROPOI	LITAN SE	RIES CARS	S – AUSTI	N MOTOR	S C. LTD.,	ENGLAN	<u>D</u>						
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		BUILT													TENTATIVE SCHEDULE (RAW MATERIAL RELEASED)						
THRU DAILY MONTH CUM'L TOTAL DAILY MONTH CUM'L DAILY MONTH TOTAL DAILY MONTH TOTAL	DESCRIPTION		MONTH JULY 1955 MONTH AUGUST					MONTH SEPTEMBER MONTH OCTOBER								(
NASH Hard-Top 9733 339 10072 176 10248 202 10450 192 10642 199 10841 Soft-Top 4459 -0- 4459 -0- 4459 -0- 4459 339 14531 176 14707 202 14909 192 15101 199 15300 Over/(Under) Sched. 12 88 (58) 30 (282) (252) (139) (391) 192 (199) 192 (199) 199 -0- 199									CY17 547									 		TOTAL	
NASH Hard-Top 9733 339 10072 176 10248 202 10450 192 10642 199 10841 14192		HINE	DAILY	MONTH		DAILY	MONTH		DAILY	MONTH		DAILY	MONTH		DAILY	MONTH		DAILY	MONTH	TOTAL	
Hard-Top 9733 339 10072 176 10248 202 10450 192 10642 199 10841 Sub-Total 14192 339 14531 (58) 30 (58) 30 (282) (252) (139) (391) 192 (199) 192 15101 199 1-0- 199 1-	NASH	GCIAL																			
Sub-Total 14192 339 (58) 14531 (282) 176 (282) 14707 (282) 202 (14909 (139)) 192 (15101 (199)) 199 (15300 (199)) Over/(Under) Sched. 12 HUDSON 88 (58) 30 (282) (252) (139) (391) 192 (199) 199 (199) 199 (199) -0-		9733		339	10072		176			202			192	10642		199	10841				
Over/(Under) Sched. 12 88 (58) 30 (282) (252) (139) (391) 192 (199) 199 -0-							-			_			-								
<u>HUDSON</u>																					
	` /	88		(58)	30		(282)	(252)		(139)	(391)		192	(199)		199	-0-				
1141U-10D 3/00 141 3047 30 370/ 04 3771 01 40/4 0/ 4137		2709		1/11	2940		50	2007		9.1	2001		Q1	4072		97	4150				
Soft-Top 541 -0- 541 -0- 541 -0- 541 -0- 541 -0- 541 -0- 541																					
Sub-Total 4249 141 4390 58 4448 84 4532 81 4613 87 4700							1						1								
Over/(Under) Sched. 12 49 (22) 27 (114) (87) (81) (168) 81 (87) 87 -0-	Over/(Under) Sched. 12	49		(22)													-0-				
GRAND TOTALS																					
Hard-Top 13441 480 13921 234 14155 286 14441 273 14714 286 15000							1			1			1								
Soft-Top 5000 -0- 5000 -0- 5000 -0- 5000 -0- 5000 -0- 5000 -0- 5000																					
Total 18441 480 18921 234 19155 286 19441 273 19714 286 20000 Over/(Under) Sched. 12 137 (80) 57 (396) (339) (220) (559) 273 (286) 286 -0-																					
Over/(Under) Sched. 12 137 (80) 57 (396) (339) (220) (559) 273 (286) 286 -0-	Over/(Under) Sched. 12	13/		(80)	57		(396)	(339)		(220)	(559)		2/3	(286)		286	-0-				